

PATENT ABSTRACTS OF JAPAN

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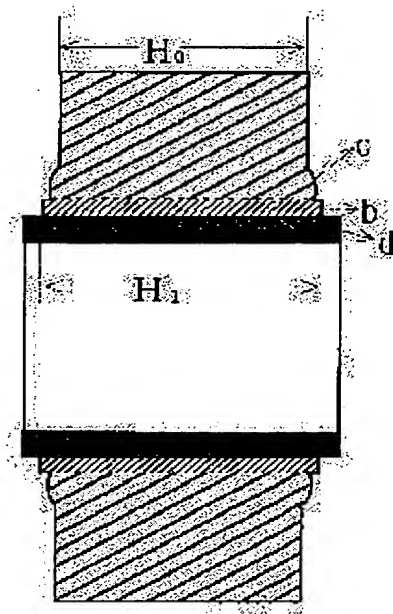
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(54) METHOD FOR WINDING ELASTIC YARN

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a method for winding elastic yarn, allowing winding in good shape and preventing troubles such as end breakage from a surface layer to an innermost layer during unwinding work for aftertreatment even at a high speed.

SOLUTION: When an elastic yarn after spun is wound into a cheese shape, an average twill angle A_1 in a certain time T_1 after starting winding is set within $0.7A_0 \leq A_1 \leq 0.95A_0$, $0.02T_0 \leq T_1 \leq 0.10T_0$ and the yarn is then wound at a set twill angle A_0 until a full wind time T_0 is reached.



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